

PRODUCT DESCRIPTION

FIVE PRINT00 (semi-opaque) and FIVE PRINT01 (opaque) are polyurethane white film printable with solvent, ecosolvent and latex inks suitable for heat transfer in only 4 seconds on cotton fabrics, polyester and acrylic garments.

Thanks to its self-adhesive PET film carrier even very small letters and logos can be easily cut by all current cutting plotters after the printing process.

We recommend using BF MYLAR as a transfer tape and as a protection during the heat transfer, and then remove it while hot.

APPLICATION STEPS

- Print - do not mirror
- Cut - 45° blade
- Weed excess material
- Apply BF MYLAR - remove air bubbles
- Remove from liner
- Turn on your heat press - heat to 140°C/285°F
- Place your graphic on the shirt
- Press it - 140°C/285°F for 4 seconds
- Remove BF MYLAR - hot

SIZES

| | |
|-----------------|--------------------------|
| H 50 cm | L 25 mt / 12,5 mt / 5 mt |
| H 75 cm | L 25 mt |
| H 100 cm | L 25 mt |
| H 150 cm | L 25 mt |

Oeko-Tex
Standard 100
Class I








Comply with
regulation REACH
n°1907/2006/EU

SAFETY NOTICE




The values reported in this document are average values as tested under normal conditions in our lab. We cannot provide a guarantee regarding the information above mentioned in this page. Due to possible variations in the production of garments, B-FLEX recommends testing the material prior to all applications.

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TECHNICAL DATA

-  Film: PU/polyurethane
-  Thickness: 80μ (±5%)
-  Liner: adhesive PET
-  Finish: FIVE PRINT00 semi-opaque
FIVE PRINT01 opaque
-  Inks: solvent, eco-solvent, latex

PLOTTER SETTING

-  Cut settings: do not mirror
-  Blade: 45°
-  Minimum cut: 0,5 cm

APPLICATION

-  Temperature: 140°C - 285°F
-  Time: 4''
-  Liner removal: hot
-  Pressure: medium - 3,5 bar - 50 PSI
-  Textile: organic, synthetic, mixed

WASH RESISTANCE

| | |
|------------------------------|---------------|
| First wash after application | wait 12 hours |
| Max wash temperature* | 90°C - 194°F |
| Dry clean | ✗ |
| Dryer | ✗ |

*Temperatures related on heat transfer vinyl; for the inks features, refer to the data sheet inks producer's.

FIVE PRINT00-01

PRINT&CUT



- Application in only 4 seconds
- Washable over 100 times
- Washable up to 90°C