FIVEPRINTTOPM-G

PRINT&CUT

B-FLEX HEAT TRANSFER VINYL

PRODUCT DESCRIPTION

FIVE PRINTTOPG (glossy) – FIVE PRINTTOPM (matt), are two thin polyurethane white films printable with solvent, eco-solvent and latex inks and are suitable for heat transfer in only 4 seconds on cotton fabrics, polyester, nylon LYCRA® and acrylic garments.
Available two FIVE PRINT TOP version:

- FIVE PRINTTOPM-G/P WITH PAPER BACKING: not adhesive, really easy to transfer;
- FIVE PRINTTOPM-G WITH PET BACKING: adhesive, easy to reposition small details.

We recommend the BF MYLAR film as a transfer tape and as a protection during the heat transfer, and then remove it while hot.

APPLICATION STEPS

- Print - do not mirror
- Cut - 45° blade
- Weed excess material
- Apply BF MYLAR - remove air bubbles
- Remove from liner
- Turn on your heat press - heat to 140°C/285°F
- Place your graphic on the shirt
- Press it - 140°C/285°F for 4 seconds
- Remove BF MYLAR - hot

SIZES

H 50 cm	*L*	*25 mt / 12,5 mt / 5 mt*
H 75 cm	*L*	*25 mt*
H 100 cm	*L*	*25 mt*
H 150 cm	*L*	*25 mt*

Oeko-Tex Standard 100 Class I

OEKO-TEX® CONFIDENCE IN TEXTILES STANDARD 100 19CX00033 CENTROCOT Tested for harmful substances. www.oeko-tex.com/standard100

*Comply with regulation **REACH n°1907/2006/EU***

TECHNICAL DATA

- Film: PU/polyurethane
- Thickness: 60µ (±5%)
- Liner: adhesive PET
  available also in paper (P)
- Finish: FIVE PRINTTOPM opaque
  FIVE PRINTTOPG glossy
- Inks: solvent, eco-solvent, latex

PLOTTER SETTING

- Cut settings: do not mirror
- Blade: 45°
- Minimum cut: 1 cm

APPLICATION

- Temperature: 140°C - 285°F
- Time: 4''
- Liner removal: hot
- Pressure: medium - 3,5 bar - 50 PSI
- Textile: organic, synthetic, mixed, nylon, treated fabrics

WASH RESISTANCE

First wash after application	*wait 12 hours*
*Max wash temperature**	*40°C - 104°F*
Dry clean	✗
Dryer	✗

**Temperatures related on heat transfer vinyl; for the inks features, refer to the data sheet inks producer's.*

SAFETY NOTICE

The values reported in this document are average values as tested under normal conditions in our lab. We cannot provide a guarantee regarding the information above mentioned in this page. Due to possible variations in the production of garments, B-FLEX recommends testing the material prior to all applications.

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B·FLEX
HEAT TRANSFER VINYL

FIVE PRINTTOPM-G

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- *Application in only 4 seconds.*
- *Stronger adhesive to perform on treated or coated fabrics*
- *Available also with liner in paper*