



Opaque Thermal Transfer Film

Punched / Non-punched

- » 3.5 mil opaque heat transfer polyurethane film
- » Use on polyester, cotton, poly/cotton blend and uncoated nylon
- » Cut in mirror image; excellent weeding capabilities
- » Teflon release sheet should be used in the heat transfer
- » Application: Pre-heat garment; 302°F for 10 seconds firm pressure peel hot
- » Washing: Turn garment inside out, cool water, gentle cycle, tumble dry low

Film Technology	Polyurethane
Film Thickness	3.5 mil.
Outdoor Durability*	N/A
Adhesive	Permanent Heat Activated/Clear
Liner	Pressure Sensitive PET
Application**	100% Polyester, 100% Cotton, Poly/Cotton Blends and Uncoated Nylon
Cut	Reverse
Layer	Yes
Preheat Garment	Yes
Time***	10 seconds
Temperature	302°F
Pressure	Medium
Peel	Hot
Washing	Turn garment inside out and machine wash using a cold setting with mild detergent. Don't bleach or dry clean. Follow all garment instructions.
Printing	N/A
Shelf Life	2 years - when stored at 70°F and 50% relative humidity

* The overall durability of this product has not been determined and will be based on its use, maintenance and environment. Opaque colors may be used in exterior applications, but have no expected outdoor durability.

** Test is recommended prior to production to determine the suitability of this product given the end user's particular textile and intended use.

*** When layering: the first layer requires only 1 second to bond prior to applying another layer. The final layer should be pressed for the full time

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