

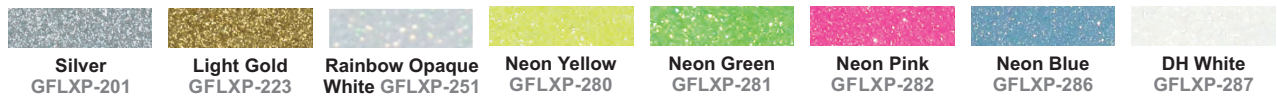
Specialty Materials™

THE BEST GARMENT DECORATION PRODUCTS



GlitterFlex® Printable

Designed for use with all Solvent/Eco-Solvent inks and offers high quality digital prints with a shimmering glitter finish. It has real polyester holographic glitter particles. This product can also be sublimated.



Application Instructions

Cotton, Uncoated Polyester, Fabric Blends, Wool, Linen



60° Blade



Print and cut this material "right-reading"



No transfer mask is strong enough to pick this up. Peel backing & press using Teflon Sheet.



330°F - 335°F



Cover with Teflon Sheet using Firm, even pressure



15 seconds



PEEL Peel warm, use Teflon Sheet and repress for 2 seconds



Wash inside out, wash cool, tumble dry



If sublimating (not printing): Heat printed sublimation paper on top of material at 390°F for 30 seconds. Set aside for 4 hours before cutting or removing from liner.

*Paper heat settings may differ.

No nylon. Test on dazzle cloth, shiny polyester, and moisture-wicking fabrics. The White GFLXP-100 is slightly translucent and may take on a darker appearance, if applied to black or dark garments. After pressing, it is recommended to wait 24 hours before washing.



Light Gold with a tiger print sublimated on top and then embroidered.



800.253.1569 | wensco.com
5760 Safety Dr NE | Belmont, MI 49306

Technical Support: Toll Free: 877-437-8556 | SpecialtyMaterials.com

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

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LOVE what you PRESS!



BASIC INSTRUCTIONS FOR PRINTING PROFILE SETUP

The following settings are to be used when no profile is available. Most self-adhesive gloss vinyl profiles work well with our printable media after a slight lowering of the ink limits.

To avoid over-saturation, it is important to remember to slow the printing process by using high resolution and high pass count settings to allow the ink to absorb without beading or bleeding.

When cutting printable media, it is important to use a new or sharp blade and slow the speed of the contour to 10cm/sec or less. Always perform test cuts to ensure proper depth before sending the final job.

Mimaki JV3 (SS2 Inks)

Profile: Use Gloss Vinyl Profile
Resolution: 720 x 1440 or 1440 x 1440
Pass count: 16 or 32
Direction: Uni
Heat: Pre- 35 deg C (95 deg F)
Print- 30 deg C (86 deg F)
Vacuum: High
GCR Option: Medium
Total Ink Limit: 220%
Black Ink Start: 0%
Black Ink Limit: 85%
Multi Ink Limits: M+Y = 82%
C +Y = 80%
C +M = 80%
C+Y+ M= 78%

Roland VersaCamm (Eco Max)

Profile: Use Gloss Vinyl Profile or
TTRH with Color Management
set to max impact
Print Quality: High Quality
Resolution: 1440 x 720dpi
Mode: CMYK(v) W+PASS
Halftone: Dither
Interpolation: Nearest Neighbor
Direction: Uni-direction
Pass Count: 18
Scan Speed: 750
Heat: Print - 95°F, Dryer - OFF
Vacuum: Strong
GCR Option: Medium
Total Ink Limit: 190%
Black Ink Start: 0%
Black Ink Limit: 75%
Multi Ink Limits: M+Y = 85%
C +Y = 78%
C +M = 93%
C+Y+ M= 85%



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