## **Specifications**



Printing Technology		Piezoelectric Inkjet
Media	Dimensions	Max. 31.5" width x 14.2" length x 3.94" height (800 mm x
		360 mm x 100 mm)
	Weight	Max. 18 lbs. (8 kg)
Printing width and length		Max. 30.3" width × 13" length (770 mm x 330 mm)
Ink cartridges	Type and capacity	ECO-UV 220 cc cartridge, ECO-UV 500 cc cartridge
		(White ink is not available in 500 cc cartridges)
	Colors	6 colors (Cyan, Magenta, Yellow, Black, White, and Gloss)
Ink-curing unit		UV-LED lamp
Print resolution (dpi)		Max. 1,440 dpi
Distance accuracy *		Error of less than ±0.3 mm (±11.8 mil) or ±0.3% of the
		specified distance, whichever is greater
Position reproducibility *		Error of less than ±0.2 mm (±7.9 mil) or ±0.1% of the
		specified distance, whichever is greater
Connectivity		Ethernet (10BASE-T/100BASE-TX, automatic switching)
Power-saving funct	ion	Automatic sleep feature
Power requirements		AC 100 to 240 V ± 10%, 2.1 A, 50/60 Hz
Power	During operation	Approx. 178 W
consumption	Sleep mode	Approx. 18 W
Acoustic noise	During operation	60 dB (A) or less
level	During standby	49 dB (A) or less
Dimensions		61.4" × 37.6" × 22.7" (1,560 mm × 955 mm × 576 mm
		When the ink-cartridge tray is attached: 37.6" × 22.7"
		(1,866 mm × 955 mm × 576 mm)
Weight		317.5 lbs. (144 kg)
	Power on	Temperature: 68° to 90°F (20° to 32°C) 72°F (22°C) or
		higher recommended, Humidity: 35% to 80% RH (non-
Environment		condensing)
	Power off	Temperature: 41° to 104°F (5° to 40°C), Humidity: 20 to
		80% RH (non-condensing)
Included items		Power cord, RIP & PRINT MANAGEMENT SOFTWARE
		(Roland VersaWorks Dual), User's Manual and Pad trays,
		etc.



Roland Versa Works Dual System Requirements		
	Windows® 10 (32/64-bit)	
Operating system	Windows® 8/8.1 (32/64-bit)	
	Windows® 7 Professional / Ultimate (23/64-bit)	
CPU	Intel® Core™2 Duo, 2.0 GHz or faster recommended	
RAM	2 GB or more recommended	
Video card and monitor	A resolution of 1,280 x 1,204 or more recommended	
Free hard-disk space	40 GB or more recommended	
Hard-disk file system	NTFS format	
Optical drive	DVD-ROM drive	

<sup>\*</sup> Roland VersaWorks Dual is a 32-bit application, which runs on 64-bit Windows® with WoW64 (windows 32-bit on Windows 64-bit).

Options				
		Model		
	220cc	EUV4-CY (Cyan), EUV4-MG (Magenta), EUV4-YE		
		(Yellow), EUV4-BK (Black),		
ECO-UV EUV4 Ink		EUV4-WH (White), EUV4-GL (Gloss)		
ECO-UV EUV4 INK	500cc	EUV4-5CY (Cyan), EUV4-5MG (Magenta), EUV4-5YE		
		(Yellow), EUV4-5BK (Black),		
		EUV4-5GL (Gloss)		
Cleaning liquid	220cc	SL-CL		

<sup>\*</sup> White ink is not available in 500 cc cartridge.

## Summary

The LEF-300 is engineered to accommodate greater quantities and larger-sized items, while providing the amazing print quality users have come to expect from Roland's VersaUV series printers. A larger work area, dual UV lamps that allow bidirectional printing, and dedicated print heads for both White and Clear inks improve overall production. Advancements loaded into the all- new VersaWorks Dual RIP improve ease of use and the overall user experience by giving the end user more control as well as tools for modifying print files without taking the artwork back into the design software. Increased production ability and external ports for adding third-party automation devices give the LEF-300 a path to fit into the manufacturing and industrial printing market segments, as well as the giftware, promotional item and prototype markets where the VersaUV LEF-12 and LEF-20 have enjoyed considerable success.

