



Sign Finishes



Grip-Gard EFX-LV



SATIN MIX RATIO

- 5 GG EFX-LV Mixed Color and AkzoNobel Stock Colors
- 1 GG EFX-LV Hardener or Hardener Exempt
- 1 GG EFX-LV Reducer or Reducer Exempt



HIGH GLOSS MIX RATIO

- 3 GG EFX-LV Mixed Color
- 1 GG EFX-LV Hardener or Hardener Exempt
- 1 GG EFX-LV Reducer or Reducer Exempt



Use Sikkens Measuring Stick Numbers:

23 (purple) for Satin Gloss **106** (purple) for High Gloss

Gloss Blends: High/Semi/Satin/Low Gloss Finishes
Refer to mixing information in the TDS for B60SG Satin Blender and B60HG High Gloss Blender



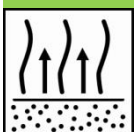
Spray gun set-up:
1.3 – 1.5 mm

Application Pressure:
30 – 40 psi (2-3 bar) at the air inlet
HVLP max 10 psi (0.7 bar) at the air cap



Application – Solid Colors
Apply 2 medium wet coats

Application – Metallic Colors
Apply 2 medium wet coats followed by
orientation coat (mist coat)



Flash between coats –
Straight Shades
3 – 5 minutes at 70°F (21°C)

Flash between coats -
Metallic
3 – 5 minutes at 70°F (21°C) between coats
1 – 2 minutes at 70°F (21°C) before Orientation



Dry to exposure:
5 – 6 hours at 70°F (21°C)
30 minutes at 140°F (60°C)
Accelerated 1.5 hours at 70°F (21°C)



Use suitable respiratory protection
Akzo Nobel recommends the use of a fresh air supply respirator