

Signicade®

Choose A Genuine Signicade®
For Lasting Quality & Top Performance

PLASTICADE®

wensco
800.253.1569 | wensco.com



24" x 36"
Signs

7 COLORS!



Market Leading Design!

- Holds two signs 24"W x 36"H (60.96 cm x 91.44 cm)
- Use vinyl sheeting, corrugated plastic, metal, or acrylic signs
 - corrugated plastic signs can be attached with hook & loop fasteners, screws, or well nuts with screws (see instructions for more information)
- Recessed sign area helps to protect signs
- No maintenance, all plastic, use indoors and out
- Molded-in handle for easy portability
- Hinges lock in open position
- Stacking lugs keep stacked units from sliding
- Can internally weight with dry sand, 10 lbs.(4.54 kg) total
- Available in white, black, yellow, orange, red, green, and blue
 - custom colors available with minimum order quantity
- Made in the USA



Signicade®

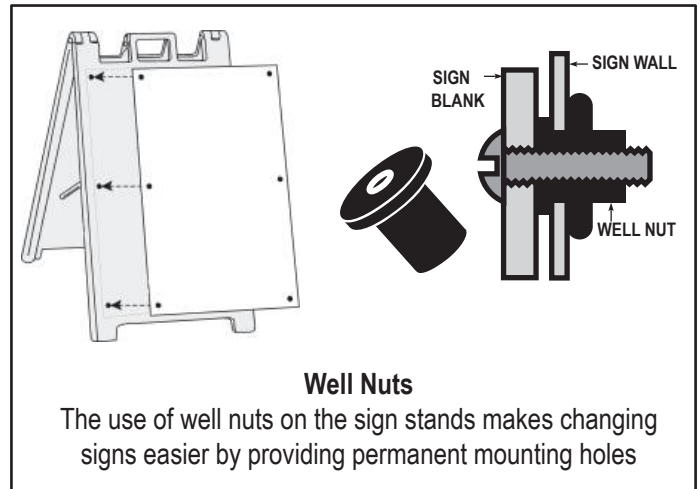
Outside Dimensions: 25"W x 45"H x 3"D (63.5 cm x 114.3 cm x 7.62 cm)
Dimensions of Recessed area: 24"W x 36.0625"H (60.96 cm x 91.6 cm)
Weight: 18 lbs. (8.16 kg)
Colors: White, Black, Yellow, Orange, Red, Blue, and Green
Custom Colors Available

Sand Ballasting Instructions

Each sign frame has two fill holes, one on each sign panel.

Remove plug from fill hole and fill each hole with sand. 5 lbs. of sand per hole for a total of 10 lbs. (4.54 kg) per sign frame is recommended.

Play sand is suggested for ease of filling.



Message Boards Available in Black or White

Coroplast™ Message Board comes with tracks permanently attached.
2 boards per kit.

Letter set contains over 300 letters and numbers plus "Sale" and "Special" headers and more.

Indexed box for letter storage (premium kit) and screws for attaching boards to frame are included in kit.



Marker Boards Available in Black or White

Marker Board kits include 2 sheets of Coroplast™ in either white or black and one set of neon markers.

Markers will not rub off or wash off in the rain, just write on the board and let dry for 3 minutes. To change sign, wipe with any glass cleaner with ammonia.

Screws to attach boards to sign frame are included in kit.



PLASTICADE®



HDPE

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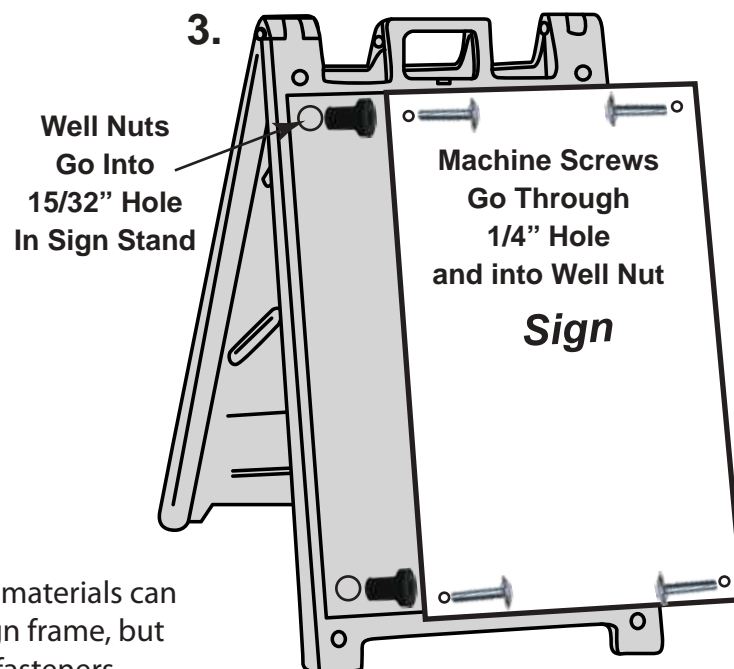
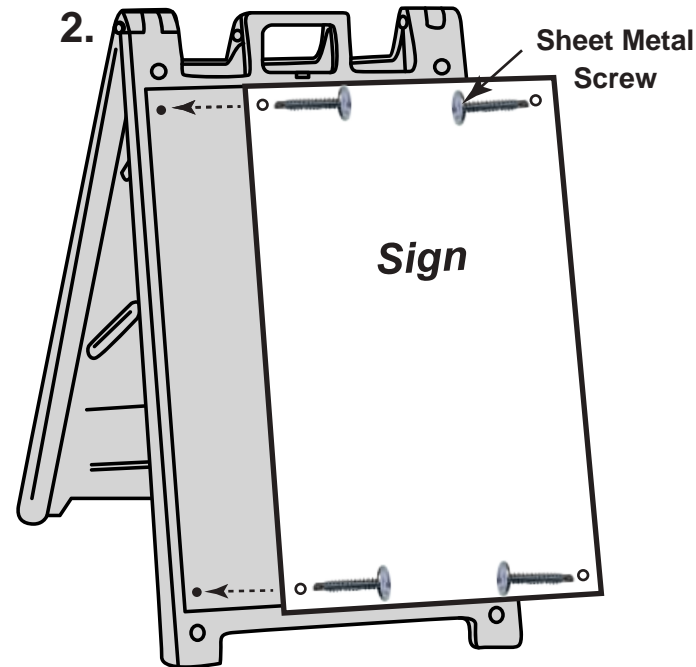
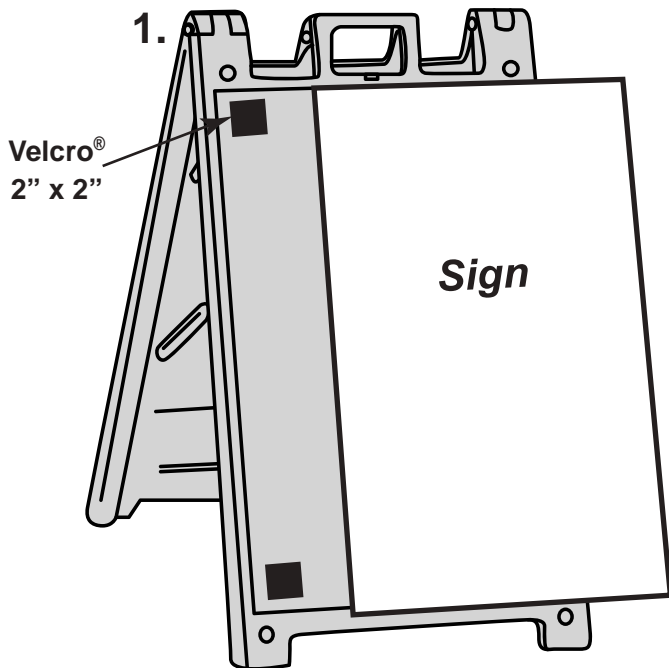
Instructions For Attaching Signs To Signicade® Sign Frames

Same methods can be used for the Squarecade™, Narrowcade®, and Minicade® Sign Stands

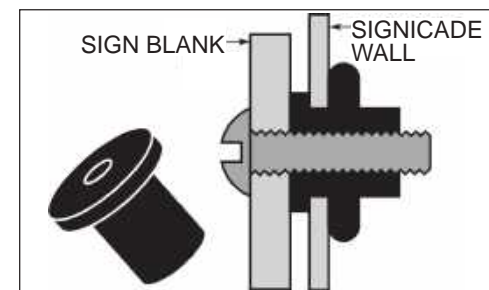
Corrugated Plastic Sheet (4 mm*)

Attach corrugated signs using one of the following three recommended methods:

1. **Velcro®** - Use 8 (4 per side) 2" x 2" squares of Velcro® Industrial Strength Fasteners. Clean both the recessed sign surface of the Signicade® and the back of the corrugated sign with rubbing alcohol. Place male (rough side) on the 4 corners of the sign frame. Allow 15 minutes for adhesive to cure, then adhere to sign substrate. Velcro® Part VEL-30703-USA
2. **Screws** - Use 8 (4 per side) wood or sheet metal screws to screw through both the corrugated sheet and the sign stand. #8 x 1" Phillips modified truss head zinc plated sheet metal screw is recommended. No drilling needed.
3. **Well Nuts & Screws** - The well nut becomes a permanent mounting hole making changing signs easier. Drill four 15/32" dia. holes, 2 1/4" in from the corner areas of the flat recess of the frame. Push the well nut into the hole until it is resting on the sign surface. Drill matching 1/4" holes in the sign substrate to align with the well nuts. Use the machine screw to screw through the sign into the well nut. Well Nut - MP neoprene with brass thread insert. Machine screws - Phillips pan head, zinc plated steel, 1/4"-20 x 1"



Recommended method for heavier substrates, such as, metal or aluminum composite.



*other thicknesses or materials can be attached to the sign frame, but may need additional fasteners.

Pressure Sensitive (Adhesive Backed) Vinyl Signs & Letters

Short Term Sign Application (6 months or less)

1. Wipe recessed sign surface with isopropyl alcohol
2. Apply pressure sensitive vinyl to the surface by starting to peel down the backing of the top of the sign.
3. Line up the top of the sign with the top of the recessed sign surface.
4. Apply pressure and smooth any wrinkles as you slowly pull off the sign backing until you're at the sign bottom.
5. A squeegee can be used to help smooth the surface and remove any bubbles.

Long Term Sign Application- Sign frame must be flame treated to ensure adherence

We recommend you visit your local Sign Shop for the application of this type of sign.

1. Fit a propane torch with a flame spreader.
2. Following the operating cautions of the propane torch, ignite the flame
3. Observe the flame in a darkened room, noting the primary (bright blue) and secondary (faint yellow) portion of the flame (see drawing).
4. Adjust the flame so that the primary flame is contained within the spreader, and the secondary flame is 1 1/2" beyond the spreader (see drawing).
5. Treat the sign recess area with the tip of the secondary flame by passing it over the area in gentle sweeping strokes. Total exposure to the flame should be 2 - 3 seconds, 0.5 seconds per stroke. This light exposure should not deform or melt the plastic in any way.
6. Test the recess area for bonding readiness by wetting it with water. If the water runs off immediately, the treatment was not effective. If the water sheets on the surface, the surface is ready for bonding. If unsure, compare the water's action on treated area with the untreated area.
7. We also recommend wiping the sign recess area with isopropyl alcohol within 20 minutes of flame treating to insure positive adhesion.
8. Apply a full sheet of adhesive vinyl sheeting within 1 hour after flame treating. If you wish to apply cut out letters or shapes to the sign, you would then apply them to the full sheet.

Safety Disclaimer for Flame Treating

Flame treating a sign stand at home involves the use of open flames and can be hazardous if not performed correctly. To ensure your safety and the safety of others, please adhere to the following guidelines:

Work Area: Conduct the flame treatment in a well-ventilated outdoor area, away from flammable materials and substances.

Protective Gear: Wear appropriate personal protective equipment (PPE), including heat-resistant gloves, safety goggles, and a long-sleeved shirt to protect your skin.

Fire Safety: Keep a fire extinguisher or a bucket of water nearby in case of emergencies.

Equipment Check: Ensure that your torch or flame source is in good working condition and free from leaks or damage.

Flame Control: Use a controlled, moderate flame to treat the sign stand, avoiding excessive heat that could damage the material or cause unintended ignition.

Supervision: Never leave the flame unattended.

Cooling Period: Allow the treated area to cool completely before handling or applying the vinyl sign.

Dispose Properly: Safely dispose of any used materials and clean the work area to prevent accidental fires.

Always prioritize safety first.



Legends for Squarecades and Signicades

Standard Legends - Our most popular legends are in stock and ready for shipment. All others, allow 2 weeks for shipment.

Custom Legends - You supply the artwork for the legend and choose Engineer Grade, High Intensity Prismatic, or Diamond Grade Sheeting. There is a one time artwork charge of \$35.00 and a set up fee of \$40.00. Allow 2 weeks for shipment of products with Custom Legends applied.

See the *Traffic Safety Products Price list* for prices of products with legends applied.

SQUARECADE STANDARD LEGENDS - 24"W x 24"H

Choose Background Color (White, Orange, or Yellow/Green)

Specify Grade of Sheeting (Engineer Grade, High Intensity Prismatic, or Diamond Grade)



Q2438



Q2433



Q2435



Q2434



Q2432



Q2436



Q2424



Q2425



Q2419



Q2418



Q2416



Q2417



Q2407



Q2405



Q2409



Q2455
Available in
Diamond Grade
Only



Q2403



Q2402



Q2410



Q2412



Q2414



Q2401



Q2422



Q2426

SIGNICADE STANDARD LEGENDS - 24"W x 36"H

Choose Background Color (White, Orange, or Yellow/Green)

Specify Grade of Sheeting (Engineer Grade, High Intensity Prismatic, or Diamond Grade)



Q3622
Available in
Diamond Grade
Only



Q3611



Q3620



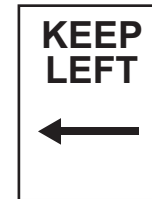
Q3621



Q3626



Q3603



Q3602



Q3601



Squarecade 36



Squarecade 45



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