

# CAD CAM



### PRODUCT DESCRIPTION

BF FLOCK is a flocked film composed by fine rayon viscose with an adhesive polyester. The bright colors available make innumerable creations and the velvet effect is soft and pleasant.

The cutting line of all the films is highly visible and the workability of the product is unique; its polyester adhesive carrier allows for fast weeding and easy repositioning of any small details that might have accidentally lifted from the carrier.

The 500 micron thickness and the consistency of the BF FLOCK make this film ideal for applications on all types of organic, polyestere and mixed fabrics

# **APPLICATION TECHNIQUES**

- Knockout
- Layering on other products

#### APPLICATION STEPS

- Cut 60° blade
- Weed excess material
- Turn on your heat press heat to 160°C/320°F
- Place your graphic on the garment
- Press it 160°C/320°F for 16 seconds
- Wait 6/7 seconds
- Remove the liner semi-hot

### **TECHNICAL DATA**



Film: Rayon



Thickness: ~500µ (±5%)



Liner: adhesive PET



Finish: velvet

# **PLOTTER SETTING**



Cut settings: mirror



Blade: 60°



Minimum cut: 0,5 cm

#### **APPLICATION**



Temperature: 160°C - 320°F



Time: 16"



Liner removal: semi-hot,

wait 6/7 seconds



Pressure: medium-low - 2,0 bar - 30 PSI



Textile: organic, synthetic, mixed

# **SIZES**

H 50 cm	L 10 mt/5 mt/2,5 mt/1 mt	
H 75 cm	/	
H 100 cm	L 20 mt (upon request)	
H 150 cm	/	

# **WASH RESISTANCE**

First wash after application	wait 12 hours
Max wash temperature	40°C - 104°F
Dry clean	×
Dryer	×

#### SAFETY NOTICE

The values reported in this document are average values as tested under normal conditions in our lab. We cannot provide a guarantee regarding the information abovementioned in this page. Due to possible variations in the production of garments, B-FLEX recommends testing the material prior to all applications.

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# **BF FLOCK**



**COLOUR GUIDE** 



- Velvet touch
- Wide color range
- Easy to work



BF FLOCK700A WHITE



BF FLOCK740A ROYAL BLUE



BF FLOCK 728A LEMON YELLOW



BF FLOCK748A NAVY BLUE



BF FLOCK720A MEDIUM YELLOW



BF FLOCK750A GREEN



BF FLOCK734A ORANGE



BF FLOCK710A



BF FLOCK730A RED

BF FLOCK714A



BF FLOCK738A CYCLAMEN



BF FLOCK746A SKY BLUE



