

## PRODUCT DESCRIPTION

The BF VARNISH series is made up of super-glossy covering polyurethane films created specifically to give a high-impact brilliance effect and to make the images stand out, even small ones.

The cutting line is highly visible, and the workability of the product is unique; the liner allows easy weeding and easy repositioning of accidentally removed characters.

The 100-micron thickness and its elasticity make the BF VARNISH series pleasant to the touch and conformable on any fabric. It is resistant to washing up to 40°C.

## APPLICATION TECHNIQUES

- Knockout
- Layering on other products

## APPLICATION STEPS

- Cut - 45° blade
- Weed excess material
- Turn on your heat press - heat to 145°C/295°F
- Place your graphic on the garment
- Press it - 145°C/295°F for 10 seconds
- Remove the liner - hot

## SIZES





<b>H 50 cm</b>	L 25 mt / 12,5mt / 5 mt / 1 mt
<b>H 75 cm</b>	L 25 mt (upon request)
<b>H 100 cm</b>	L 25 mt (upon request)
<b>H 150 cm</b>	L 25 mt (upon request)

Comply with regulation **REACH** n°1907/2006/EU




## SAFETY NOTICE

The values reported in this document are average values as tested under normal conditions in our lab. We cannot provide a guarantee regarding the information abovementioned in this page. Due to possible variations in the production of garments, B-FLEX recommends testing the material prior to all applications. Rev\_2021/03






## TECHNICAL DATA

	Film: PU/polyurethane
	Thickness: 100μ (±5%)
	Liner: adhesive PET
	Finish: gloss

## PLOTTER SETTING

	Cut settings: mirror
	Blade: 45°
	Minimum cut: 0,3 cm

## APPLICATION

	Temperature: 145°C - 295°F
	Time: 10''
	Liner removal: hot
	Pressure: medium - 3,5 bar - 50 PSI
	Textile: organic, synthetic, mixed

## WASH RESISTANCE

First wash after application	wait 12 hours
Max wash temperature	40°C - 104°F
Dry clean	✗
Dryer	✗

## BF VARNISH

### COLOUR GUIDE



- Extreme glossy finish
- Ability to cut small details
- We recommend not to repress your graphic after the initial application to preserve the glossy finish



**BF V700A**  
WHITE VARNISH



**BF V702A**  
CLEAR VARNISH



**BF V730A**  
RED VARNISH



**BF V710A**  
BLACK VARNISH

