

# Metamark MD5

## High Performance Digital Vinyl



### Product Description

Metamark MD5 is a high performance grade polymeric calendered self-adhesive vinyl for printers using solvent inks. The high quality film, adhesive and liner, combined with Metamark's distinctive coating technology provides outstanding print performance. MD5 is suitable for application onto flat or slightly curved surfaces, such as vehicle graphics, retail signage and window graphics.

### Features

- UK Manufactured premium grade product.
- For Solvent, Eco Solvent, Latex and UV printing.
- Available with choice of Metamark Adhesives Systems
  - Apex, MetaScape or MetaGlide
- Matched MetaGuard MG-700 Overlaminates

### Benefits

- 5 year durability and MetaSure Warranty.
- Printer manufacturer specified reference media.
- MD Series for best in class print quality & wide colour gamut.
- Engineered to give long term dimensional stability.

Face Film	
Face Film	Polymeric Calendered Vinyl
Gauge (ISO 2286-3)	70 micron / 2.76 mil nominal
Tensile Strength	47N/25mm MD / 43N/25mm TD nom.
Elongation at break	180% MD nominal

Adhesive	
Type	Permanent clear solvent-based acrylic
Adhesion to glass 20 mins	15N/25mm nominal
Adhesion to glass 24 hour	20N/25mm nominal
Application temperature	+10°C to +60°C
Service temperature	-30°C to +110°C

Release Liner	
Print	'Metamark Digital Vinyl' grey print
Weight	140 gsm nominal
Type	Layflat kraft with PE coating

Finishes		
Finishes Available	MD5-100	White Gloss
	MD5-101M	White Matt
	MD5-105	Clear Gloss

Roll Presentation	
Roll Widths	54in
Roll Lengths	50yd

Durability	
Shelf Life	2 years. (10-20°C and 50% R.H).
External weathering	5 years (Unprinted Zone 2), exceptions are listed for Zone 3 (3.5 years) in the full Metamark International durability guide.
Fire Rating	Class B - BS EN 13501-1:2018 Class 0 - BS 476 pt7 (glass + Painted 3mm Aluminium)
Chemical Resistance	Unprinted film resistant to mild acids, aliphatic solvents, salt and alkali, diesel, gasoline, paraffin, hydraulic oil, antifreeze.
Regulations	REACH and RoHS Compliant.

### Printing and Handling

- Always perform a test print first. Ensure that the correct profiles and heater settings are used. Refer to [www.metamark.co.uk](http://www.metamark.co.uk).
- Ensure that the material has reached room temperature and a relative humidity of 50% before printing.
- Do not handle the face film, ensure free from dust and static.
- Overlamination is recommended to prevent abrasion, extends colour fastness, and also offers easier handling.
- The matched laminate for MD5 is MetaGuard MG-700 Series.

### Application

- Allow a minimum of 24-48 hours for the solvents to dry off before application of the overlaminate, or to the substrate, depending on the print and drying conditions this can often be in excess of 48 hours. Retained solvents will reduce adhesion levels.
- The user should determine suitability of substrate.
- Not recommended for use on low energy surfaces such as polypropylene.
- Suitable for wet or dry application.

### MetaSure® Warranty

Metamark (UK) Limited warrants to its customers that graphics produced using Metamark Media and Overlaminates will remain in good condition without excessive fading or colour degradation for the specified life time of the ink used, when correctly stored, printed and applied in accordance with procedures outlined in the technical literature. If within the specified years of normal use Metamark Media and Overlaminates becomes ineffective for its intended use, then Metamark will provide sufficient material to produce a new replacement marking, and will at its own discretion, contribute an allowance in additional material towards the costs involved in replacing the graphics. In all cases, the converter is held fully responsible for storing, processing and applying the unconverted materials in accordance with Metamark's technical specifications. Metamark (UK) Limited will not be liable for any indirect or consequential loss or damage, and will not provide any allowance against improper usage, application accident, negligence, chemical damage or improper repair. The above data is given in good faith to provide an indication of the performance of the product. Purchasers should consider the suitability of each product for its intended use and the purchaser assumes all risks in connection with such use. Seller shall not be liable for damages in excess of the purchase price of the product nor for incidental nor consequential loss.

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