## **VIPER SERIES**

Single fluted Viper excels in 3003, or when cutting thin sheets as to reduce part lift.

## SINGLE FLUTE UP-SPIRAL

(Best for 3003 aluminum or thin materials)



FOR: ALUMINUM, ACM, WOOD					
PART NUMBER	DIAMETER	SHANK SIZE	CUT LENGTH	OVERALL	
XVO2230-1	1/8"	1/8"	1/4"	2"	
XVO2230	1/8"	1/4"	1/4"	2"	
XVO2231-1	3/16"	3/16"	1/2"	2"	
XVO2231	3/16"	1/4"	1/2"	2"	
XVO2232	1/4"	1/4"	5/8"	2"	
XVO2233	3/8"	3/8"	1"	3"	
XVO2230M	3mm	6mm	12mm	64mm	
XVO2232M	6mm	6mm	15mm	64mm	



## SINGLE FLUTE DOWN-SPIRAL

(Better hold down cutting thin aluminum)



FOR: ALUMINUM, ACM, WOOD						
PART NUMBER	DIAMETER	SHANK SIZE	CUT LENGTH	OVERALL		
XVO2930	1/8"	1/4"	1/4"	2"		
XVO2931-1	3/16"	3/16"	3/8"	2-1/2"		
XVO2932	1/4"	1/4"	5/8"	2"		



Use Liquid-X™ misting fluid with Viper series tooling on aluminum for optimum edge quality, highest feed rates and longer tool life.



www.xedgetools.com