



## TECHNICAL DATA SHEET

## GF 285 ROUGHMARK™

3.5 MIL MATTE WHITE CONFORMABLE WALL VINYL CLEAR HIGH-TACK REMOVABLE ADHESIVE

GF 285 RoughMark<sup>™</sup> is a 3.5 mil matte white opaque polymeric vinyl film coated with a solvent acrylic high-tack removable (HTR) pressure sensitive adhesive on a 90# layflat liner. GF 285's thick HTR adhesive is designed to aggressively grip onto textured substrates such as brick or block, yet cleanly remove without leaving adhesive residue on the contact surface. The 90# liner provides excellent dimensional stability for digital printing. GF 285 accepts a variety of solvent-based, eco-solvent, latex and \*UV curable inks common to wide format digital printing systems.

\* For UV Curable inks, please consult with the ink manufacturer for specifics on ink flexibility.

PRODUCT NAME	285		
FILM			
Film Type	White Polymeric Vinyl		
Film Thickness (mils/µm)	3.5 / 89 (+/- 10%) before emboss		
Film Weight (gsm)	130		
Gloss (60°)	≤20		
Opacity (%)	99		
Tensile Strength (lbs/in)	$MD \geq 3500 \text{ / } CD \geq 2500$		
Elongation (%)	$MD \ge 90 / CD \ge 200$		
Dimensional Stability (FTM 14)	$MD \leq 0.50~mm$ / $CD \leq 0.20~mm$		
ADHESIVE			
Adhesive Type	Solvent Acylic		
Adhesive Thickness (mils/µm)	1.9-2.1 / 48-53		
Adhesive Color	Clear		
Peel Strength on Stainless Steel (Ibs/in) / (N/25mm) 15 min	1.2 / 5.3		
Peel Strength on Stainless Steel (Ibs/in) / (N/25mm) 24 hrs	2.0 / 8.8		
LINER			
Liner Weight (#/gsm)	90 / 145		
Liner Type	White 2-Sided PE-Coated Kraft		
Liner Thickness (mils/µm)	6.7 / 170		
Release Force @ 300" / min (g/2")	40-50		
PERFORMANCE GUIDANCE			
Application Temperature	$\ge$ +40 °F		
Service Temperature	-40 °F to 200 °F		
Shelf Life	up to 1 year		
Storage Temp / Rel. Humidity	70 °F / 50%		
Outdoor Durability	up to 5 years		
Removability	up to 6 months		
CERTIFICATIONS & RATINGS			
Flammability	ASTM E84 Class 1 or A (Rating Standard Test Method for Surface Burn- ing Characteristics of Building Materials)		

GF 285 | APRIL 2021

309 S. UNION | SPARTA, MI 49345 | P:(616) 887-7387 | T:(800) 253-3664 | F:(616) 887-0537





## **TECHNICAL DATA SHEET**

GF 285 - 3.5 MIL MATTE WHITE CONFORMABLE WALL VINYL CLEAR HIGH-TACK REMOVABLE ADHESIVE

PRODUCT SNAPSHOT	APPLICATIO	NS	INK TYPE
APPLICATION	• POP/RETAIL		SOLVENT
<b>O WET APPLY</b>	• WALL		• ECO-SOLVENT
DRY APPLY	O WRAP		• LATEX
O LAMINATING	O WINDOW		• UV CURABLE
O MOUNTING	O FLOOR		• SCREEN
• DIE CUTTABLE	O TRANSLUCENT		• OFFSET (UV CURABLE)
O HOT STAMP	O FLEET		○ OFFSET (CONVENTIONAL)
O THERMAL DIE	GENERAL SIGNAGE		
FLATBED CUTTABLE	INDOOR		
SUBSTRATES/SURFACES <ul> <li>SMOOTH PAINTED DRYWALL</li> <li>MODERATELY TEXTURED</li> </ul> WALL SURFACES	• OUTDOOR (LC	, NG TERM)	
FAQS			
Can I use GF 285 on other surfaces?		GF 285 RoughMark <sup>™</sup> can be used in applications where a conformabl removable vinyl is desired. This film conforms well with controlled heat and features clean removability from a variety of moderately textured substrates including brick, block, and concrete surfaces (vertical appli- cation only). If a high gloss finish is desired, it is recommended to use GF 242 gloss clear cast laminate.	
Can this product be used on Elevators?		This product is not intended for this application. Test all applications prior to use. Not designed for coated/ sealed/ treated stainless steel, brass or bronze surfaces.	
When paneling larger jobs, do I use overlaps or butt-seams with this		Either is acceptable, although butt-seams require a high degree of skill to line up the panels. Because this product is going on uneven surfaces	

When paneling larger jobs, do I use overlaps or butt-seams with this to line up the panels. Because this product is going on uneven surfaces and is thinner than a normal wall vinyl, an overlap should be the default way to install.

For Standard Terms & Conditions: www.generalformulations.com/terms-conditions

product?

GF 285 | APRIL 2021

309 S. UNION | SPARTA, MI 49345 | P:(616) 887-7387 | T:(800) 253-3664 | F:(616) 887-0537

## WWW.GENERALFORMULATIONS.COM