

Instructions for:  
**FOREVER Laser-Light (No-Cut)****Printing Instructions**

Print image in REVERSE (mirror)  
Print from Multi-Bypass Tray  
Media Type Setting: Label 1

**CALIBRATION FOR OKI WHITE TONER SYSTEMS**  
Toner Darkness Settings:  
White Darkness -> -3 ○

**Transfer Instructions**

*Follow transfer instructions according to the type of press equipment being used..*

**Pressing to Fabric (Swingway Press)**

1. Press paper, image side down, to fabric at **356°F-392°F for 15 seconds with medium to firm pressure.**
2. Open the press and while the fabric is still on platen, rub a cloth on the back of the transfer for **5-10 seconds**. Immediately after, peel the transfer **while it is still warm**.
3. Recover the transfer with a silicone/parchment sheet and repress at the application temperature for an additional **30-40 seconds** with high pressure to achieve best wash durability.
4. Peel the silicone/parchment sheet immediately. Stretch the transfer on the fabric lightly in a horizontal direction for a **couple seconds while still warm**. This will improve the feel/hand of fabric.

**Step 2 - Pressing to Fabric (Clamshell Press)**

1. Press paper, image side down, to fabric at **356°F-392°F for 30 seconds at firm pressure.**
2. Open the press and while the fabric is still on platen, rub a cloth on the back of the transfer for **5-10 seconds**. Immediately after, peel the transfer **while it is still warm**.
3. Recover the transfer with a silicone/parchment sheet and repress at the application temperature for an additional **40 seconds** with **high pressure** to achieve best wash durability.
4. Peel the silicone/parchment sheet immediately. Stretch the transfer on the fabric lightly in a horizontal direction for a **couple seconds while still warm**. This will improve the feel/hand of fabric.

**Quick Tips**

- If you see a light background around your transfer after the transfer process, reduce your pressure slightly to minimize or to eliminate the background thoroughly. If the toner is not transferred completely, increase the pressure slightly to achieve a complete transfer.
- Place the textile completely flat onto the lower plate. (Please make sure no knobs or the collar are on the lower plate. If this is not possible, please slide your textile over the lower plate.)
- The Clamshell presses usually give less pressure, which is why it is necessary to increase the press time.

**WASHING:** Wash cold (Inside Out). Air dry for the best results! Cover transfer with protective sheet for ironing.

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